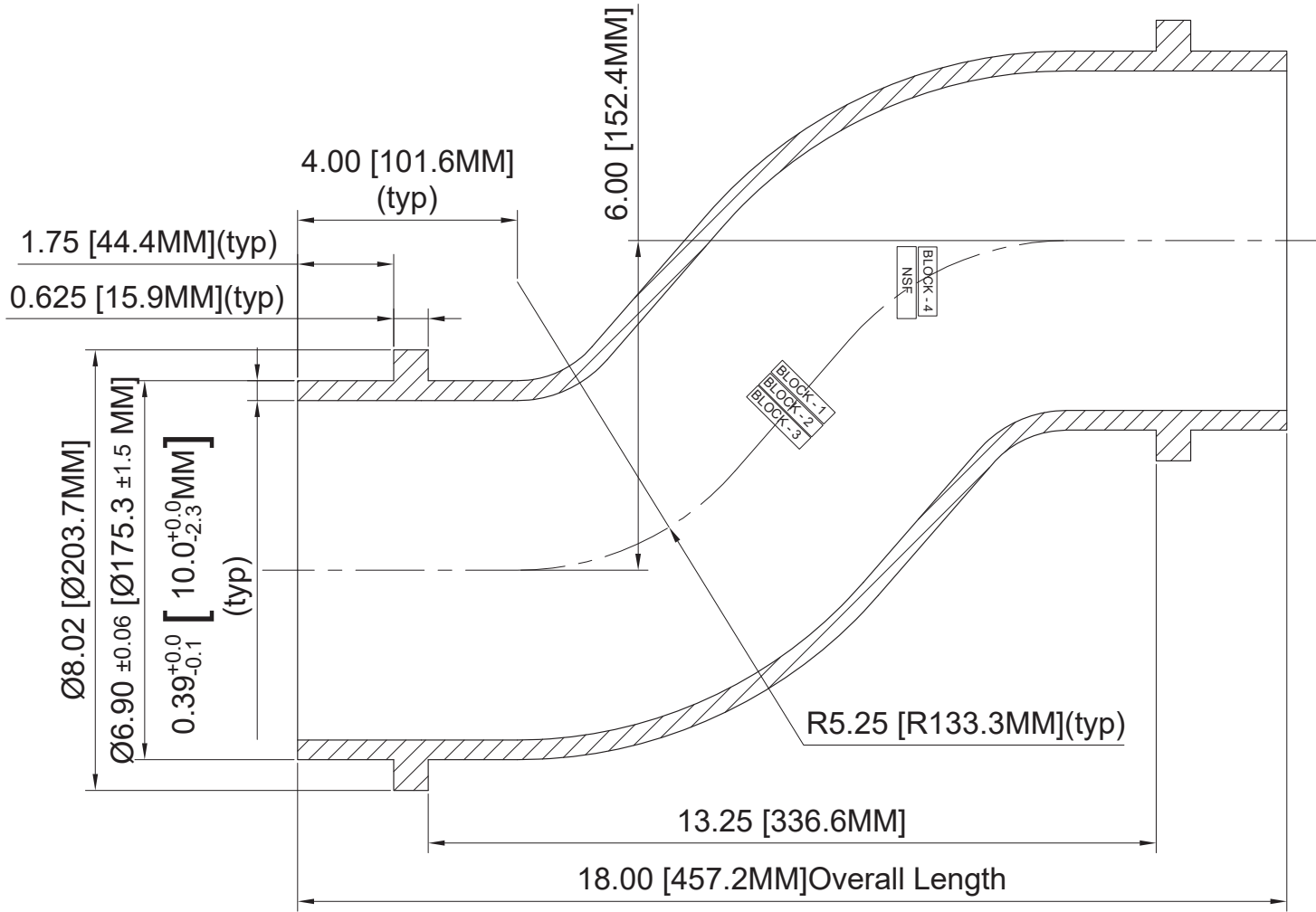


TYP FIRE HYDRANT & GATE VALVE WITH GRADELOK


SCALE: NONE



NOTES:-

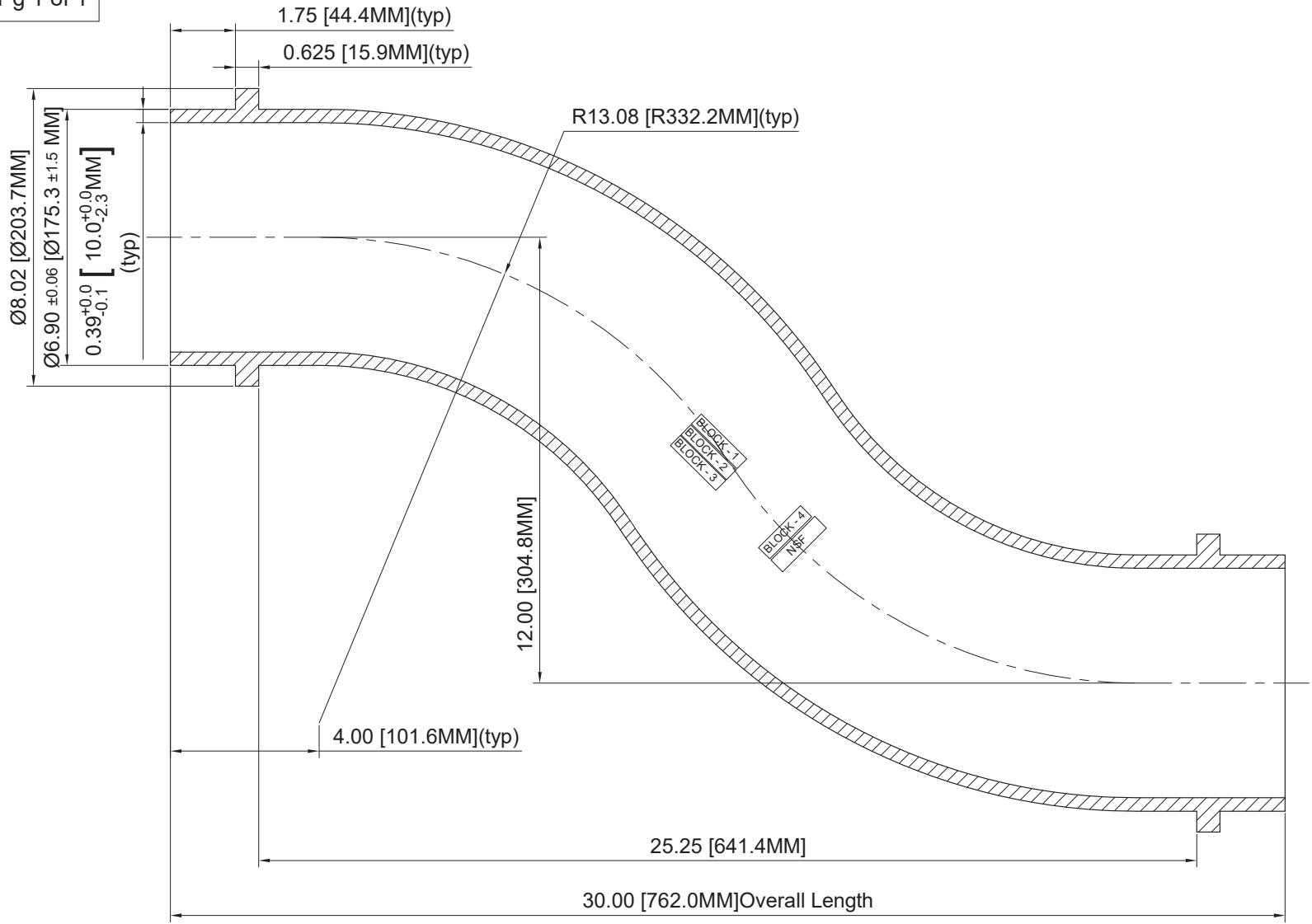
1. All the dimensions are in inches. Metric units are in parenthesis.
2. Material :- DUCTILE IRON, ASTM-A536, GRADE- 70-50-5 OR 60-42-10
3. The drawing dimensions are as per ANSI/AWWA C153/A21.53
4. Pressure Rating:- 350psi.
5. The cast marks and heat numbers are as per Sigma's requirement which is written in a separate file
6. Cement-Mortar Lining thickness as per ANSI/AWWA C104/A21.4


Rev	Date	Revision Record	Prepared by	Approved by	TOLERANCES UNLESS OTHERWISE SPECIFIED	All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing
01	02-19-2009	Collar has introduced on another end	AT1	SR1	CAST: 0"-1" ±0.04" 0-25mm ±1mm 1"-4" ±0.06" 25-100mm ±1.5mm 4"-16" ±0.09" 100-400mm ±2.3mm 18"-30" ±0.11" 457-762mm ±2.8mm 36"-60" ±0.13" 914-1524mm ±3.3mm	Product Group :- Ductile Iron Fittings
02	10-22-2009	Collar, Bend Radius and overall Length dimensions changed	AT1	SR1		Coating/Lining:- Asphaltic Coating/Cement Lined
03	11-12-2010	Wall thickness 0.36" changed to 0.39"	AT1	SR1		Type :- FITTING SIZE AND CAST MARK
						Product Description:- C153 - PE x PE GRADE LOCK - 6 x 6 inch
						Drawing Number :- GL06SW
						Rev :- 03
RADIUS: ±.030, MACHINED: .XX±.015						

 ASSURED FLOW SALES, INC SARASOTA, FLORIDA	DATE :	08-13-2008	DRAWN BY :	AT1
	DRAWING FOR:	SUBMITTAL		CHECKED BY :
SCALE:	SHEET NO:	APPROVED BY :		
NTS	1 OF 1		SR1	

NOTES:-

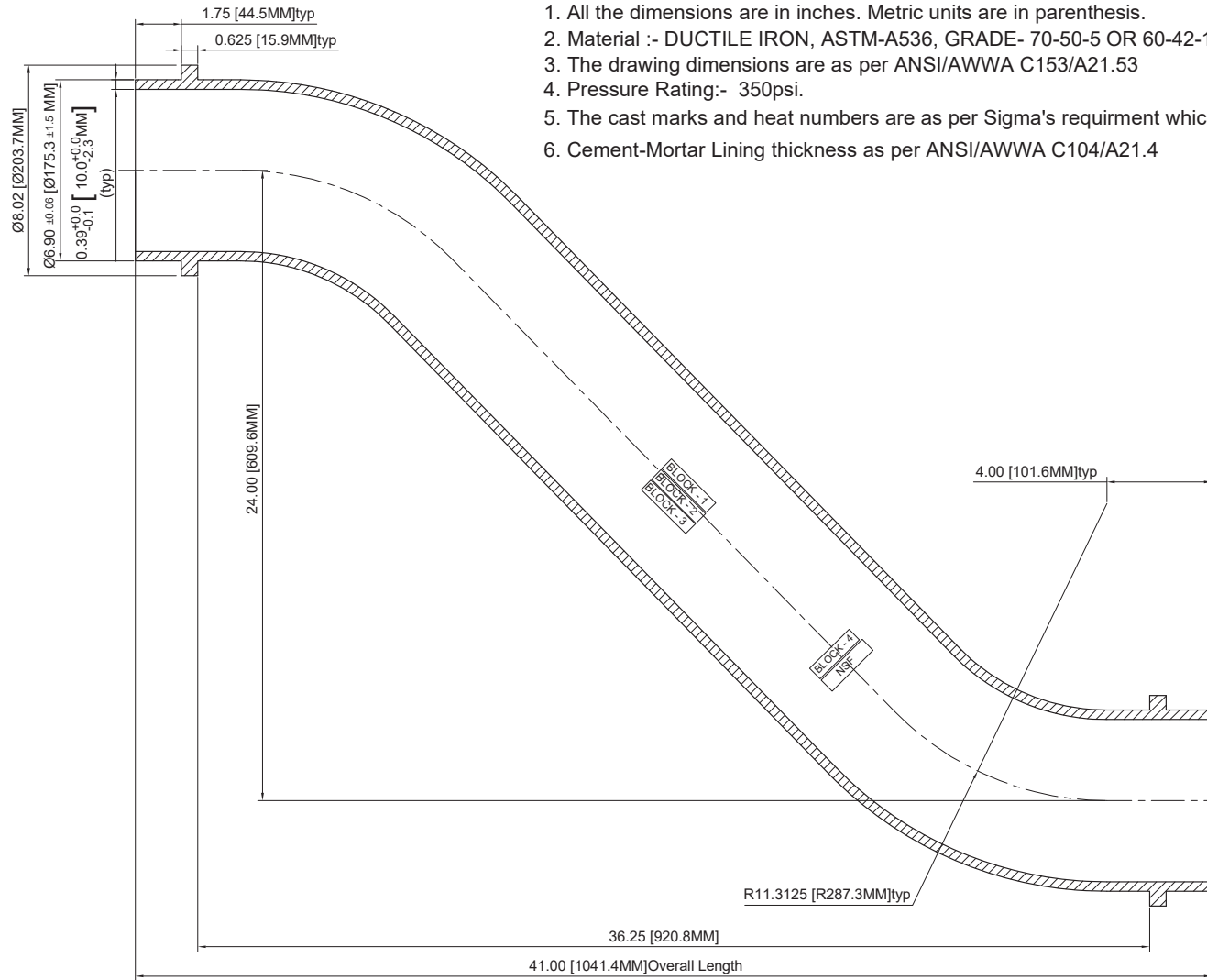
1. All the dimensions are in inches. Metric units are in parenthesis.
2. Material :- DUCTILE IRON, ASTM-A536, GRADE- 70-50-5 OR 60-42-10
3. The drawing dimensions are as per ANSI/AWWA C 153/A21.53
4. Pressure Rating:- 350psi.
5. The cast marks and heat numbers are as per Sigma's requirement which is written in a separate file
6. Cement-Mortar Lining thickness as per ANSI/AWWA C104/A21.4




Rev	Date	Revision Record	Prepared by	Approved by	TOLERANCES UNLESS OTHERWISE SPECIFIED	All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing	ASSURED FLOW SALES, INC SARASOTA, FLORIDA			
01	02-19-2009	Collar has introduced on another end	AT1	SR1	CAST: 0"-1" ±0.04" 0-25mm ±1mm 1"-4" ±0.06" 25-100mm ±1.5mm 4"-16" ±0.09" 100-400mm ±2.3mm 18"-30" ±0.11" 457-762mm ±2.8mm 36"-60" ±0.13" 914-1524mm ±3.3mm	Product Group :- Ductile Iron Fittings Coating/Lining:- Asphaltic Coating/Cement Lined Type :- FITTING SIZE AND CAST MARK Product Description:- C153 - PE x PE GRADE LOCK - 6 x 12 inch Drawing Number :- GL12SW Rev :- 03				
02	10-22-2009	Collar, Bend Radius and overall Length dimensions changed	AT1	SR1				DATE : 07-29-2008	DRAWN BY : AT1	
03	11-12-2010	Wall thickness 0.36" changed to 0.39"	AT1	SR1				DRAWING FOR: SUBMITTAL	CHECKED BY : LWL	
								SCALE: NTS	SHEET NO: 1 OF 1	APPROVED BY : SR1
RADIUS: ±.030 , MACHINED: .XX±.015										

NOTES:-

1. All the dimensions are in inches. Metric units are in parenthesis.
2. Material :- DUCTILE IRON, ASTM-A536, GRADE- 70-50-5 OR 60-42-10
3. The drawing dimensions are as per ANSI/AWWA C153/A21.53
4. Pressure Rating:- 350psi.
5. The cast marks and heat numbers are as per Sigma's requirement which is written in a separate file
6. Cement-Mortar Lining thickness as per ANSI/AWWA C104/A21.4



Rev	Date	Revision Record	Prepared by	Approved by	TOLERANCES UNLESS OTHERWISE SPECIFIED	All Radii & Fillets to be 0.12" (3mm) unless otherwise specified All Draft angles to be 2° unless otherwise specified on drawing	ASSURED FLOW SALES, INC SARASOTA, FLORIDA			
01	02-19-2009	Collar has introduced on other end	AT1	SR1	CAST: 0"-1" ±0.04" 0-25mm ±1mm 1"-4" ±0.06" 25-100mm ±1.5mm 4"-16" ±0.09" 100-400mm ±2.3mm 18"-30" ±0.11" 457-762mm ±2.8mm 36"-60" ±0.13" 914-1524mm ±3.3mm	Product Group :- Ductile Iron Fittings		DATE : 08-23-2008	DRAWN BY : AT1	
02	10-22-2009	Collar, Bend Radius and overall Length dimensions changed	AT1	SR1		Coating/Lining:- Asphaltic Coating/Cement Lined		Type :- FITTING SIZE AND CAST MARK	DRAWING FOR: SUBMITTAL	CHECKED BY : LWL
03	11-12-2010	Wall thickness 0.36" changed to 0.39"	AT1	SR1		Product Description:- C153 - PE x PE GRADE LOCK - 6 x 24 inch	Drawing Number :- GL24SW	Rev :- 03	SCALE: NTS	SHEET NO: 1 OF 1
RADIUS: ±.030 , MACHINED: .XX±.015										